ET-HP® Epoxy Adhesive

ET-HP is a two-component, high-solids, epoxy-based system for use as a high-strength, non-shrink anchor-grouting material. Resin and hardener are dispensed and mixed simultaneously through the static mixing nozzle. ET-HP is formulated for anchoring threaded rod and rebar into concrete (cracked/uncracked) and masonry.

Features

- Passed the demanding ICC-ES AC308 adverse-condition tests pertaining to elevated temperatures and long-term sustained loads
- Code listed under the IBC/IRC for cracked and uncracked concrete per ICC-ES ESR-3372
- Code listed under the IBC/IRC for masonry per IAPMO UES ER-241
- Suitable for use under static and seismic loading conditions in cracked and uncracked concrete and masonry
- Cure times: 24 hours at 70°F (21°C), 72 hours at 50°F (10°C)
- Easy hole-cleaning — no power-brushing required
- Suitable for use in dry or water-saturated concrete
- When properly mixed, adhesive will be a uniform gray color
- Available in 22 oz. cartridges packaged either with or without nozzles and in 1-gallon, 10-gallon, and 100-gallon kits for high-volume applications utilizing metering pumps
- Manufactured in the USA using global materials
- Tested per ACI 355.4 and AC308

Applications

- Threaded rod anchoring and rebar doweling into concrete and unreinforced masonry
- Suitable for horizontal, vertical and overhead applications
- Multiple DOT listings — refer to **strongtie.com/DOT** for current approvals

Codes:

ICC-ES ESR-3372 (concrete); ICC-ES ESR-3638 (unreinforced masonry); IAPMO UES ER-241 (masonry); City of L.A. RR25120 (unreinforced masonry); AASHTO M-235 and ASTM C881 (Type IV, Grade 3, Class C); multiple DOT listings; FL-17449.1; FL-16230.2

Chemical Resistance

See pp. 252–253

Installation and Application Instructions

(See also pp. 100–105)

- Surfaces to receive epoxy must be clean.
- Base material temperature must be 50°F (10°C) or above at the time of installation. For best results, material should be 70°F (21°C) to 80°F (27°C) at time of application.
- To warm cold material, store cartridges in a warm, uniformly heated area or storage container. Do not immerse cartridges in water or use microwave to facilitate warming.
- Mixed material in nozzle can harden in 30 minutes at temperatures of 70°F (21°C) and above.

Suggested Specifications

See **strongtie.com** for more information.

ET-HP Adhesive

ET-HP® Epoxy Adhesive

Test Criteria

Anchors installed with ET-HP adhesive have been tested in accordance with ICC-ES Acceptance Criteria for Post-Installed *Adhesive Anchors in Masonry Elements* (AC58) *and Adhesive Anchors in Concrete Elements* (AC308).

Property	Test Method	Result*
Consistency	ASTM C881	Non-sag/thixotropic paste
Heat deflection	ASTM D648	145°F (63°C)
Glass transition temperature	ASTM D648	168°F (76°C)
Bond strength (moist cure, 60°F)	ASTM C882	2,963 psi (2 days) 3,002 psi (14 days)
Water absorption	ASTM D570	0.0% (24 hours)
Compressive yield strength (cured 60°F)	ASTM D695	14,260 psi (7 days)
Compressive modulus	ASTM D695	775,850 psi (7 days)
Gel time	ASTM C881	10 minutes
Shore D Durometer	ASTM D2240	87
Volatile Organic Compound (VOC)	—	3 g/L

*Material and curing conditions: 73 ± 2°F unless otherwise noted.

ET-HP Package Systems

Model No.	Capacity (ounces)	Package Type	Carton Quantity	Dispensing Tools	Mixing Nozzle
ET-HP22-N[4]	22	Side-by-side	10	EDT22S	EMN22I
ET-HP22	22	Side-by-side	10	EDT22CKT	EMN22I
ETHP1KT	1-gallon kit (231)	(2) ½-gallon pails	1 kit	Metering pump[5]	EMN37A
ETHP10KT	10-gallon kit (2,310)	(2) 5-gallon pails	1 kit	Metering pump[5]	EMN37A
ETHP100KT	100-gallon kit (23,100)	(2) 50-gallon pails	1 kit	Metering pump[5]	EMN37A

1. Cartridge estimation guidelines are available at **strongtie.com/apps**.
2. Detailed information on dispensing tools, mixing nozzles and other adhesive accessories is available at **strongtie.com**.
3. Use only Simpson Strong-Tie® mixing nozzles in accordance with Simpson Strong-Tie instructions. Modification or improper use of mixing nozzle may impair ET-HP adhesive performance.
4. One EMN22i mixing nozzle and one nozzle extension are supplied with each cartridge.
5. Metering pumps are offered by third-party manufacturers.

Cure Schedule

Base Material Temperature		Gel Time (minutes)	Cure Time[1] (hrs.)
°F	°C		
50	10	45	72
60	16	30	24
80	27	20	24
100	38	15	24

1. For water-saturated concrete, the cure times must be doubled.

ET-HP® Design Information — Concrete

ET-HP Installation Information and Additional Data for Threaded Rod and Rebar in Normal-Weight Concrete[1]

*

Characteristic		Symbol	Units	Nominal Anchor Diameter (in.) / Rebar Size						
				⅜ / #3	½ / #4	⅝ / #5	¾ / #6	⅞ / #7	1 / #8	1¼ / #10
Installation Information										
Drill Bit Diameter		d_{hole}	in.	½	⅝	¾	⅞	1	1⅛	1⅜
Maximum Tightening Torque		T_{inst}	ft.-lb.	10	20	30	45	60	80	125
Permitted Embedment Depth Range	Minimum	h_{ef}	in.	2⅜	2¾	3⅛	3½	3¾	4	5
	Maximum	h_{ef}	in.	4½	6	7½	9	10½	12	15
Minimum Concrete Thickness		h_{min}	in.	$h_{ef} + 5d_{hole}$						
Critical Edge Distance[2]		c_{ac}	in.	See foonote 2						
Minimum Edge Distance		c_{min}	in.	1¾						2¾
Minimum Anchor Spacing		s_{min}	in.	3						6

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 and ACI 318-11.
2. $c_{ac} = h_{ef}(\tau_{k,uncr}/1160)^{0.4} \times [3.1 - 0.7(h/h_{ef})]$, where:
   $[h/h_{ef}] \leq 2.4$
   $\tau_{k,uncr}$ = the characteristic bond strength in uncracked concrete, given in the tables that follow $\leq k_{uncr}((h_{ef} \times f'_c)^{0.5}/(\pi \times d_a))$
   h = the member thickness (inches)
   h_{ef} = the embedment depth (inches)

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Concrete

ET-HP Tension Strength Design Data for Threaded Rod in Normal-Weight Concrete[1]

Characteristic			Symbol	Units	Nominal Anchor Diameter (in.)						
					⅜	½	⅝	¾	⅞	1	1¼
Steel Strength in Tension											
Threaded Rod	Minimum Tensile Stress Area		A_{se}	in.²	0.078	0.142	0.226	0.334	0.462	0.606	0.969
	Tension Resistance of Steel — ASTM F1554, Grade 36		N_{sa}	lb.	4,525	8,235	13,110	19,370	26,795	35,150	56,200
	Tension Resistance of Steel — ASTM A193, Grade B7				9,750	17,750	28,250	41,750	57,750	75,750	121,125
	Tension Resistance of Steel — Type 410 Stainless (ASTM A193, Grade B6)				8,580	15,620	24,860	36,740	50,820	66,660	106,590
	Tension Resistance of Steel — Type 304 and 316 Stainless (ASTM A193, Grade B8 & B8M)				4,445	8,095	12,880	19,040	26,335	34,540	55,235
	Strength Reduction Factor — Steel Failure		ϕ	—	0.75[6]						
Concrete Breakout Strength in Tension (2,500 psi ≤ f'_c ≤ 8,000 psi)[12]											
Effectiveness Factor — Uncracked Concrete			k_{uncr}	—	24						
Effectiveness Factor — Cracked Concrete			k_{cr}	—	17						
Strength Reduction Factor — Breakout Failure			ϕ	—	0.65[8]						
Bond Strength in Tension (2,500 psi ≤ f'_c ≤ 8,000 psi)[12]											
Uncracked Concrete[2,3,4]	Characteristic Bond Strength[5,13]		$\tau_{k,uncr}$	psi	390	380	370	360	350	335	315
	Permitted Embedment Depth Range	Minimum	h_{ef}	in.	2⅜	2¾	3⅛	3½	3¾	4	5
		Maximum			4½	6	7½	9	10½	12	15
Cracked Concrete[2,3,4]	Characteristic Bond Strength[5,9,10,11,12,13]		$\tau_{k,cr}$	psi	160	200	160	205	190	165	140
	Permitted Embedment Depth Range	Minimum	h_{ef}	in.	2⅜	2¾	3⅛	3½	3¾	4	5
		Maximum			4½	6	7½	9	10½	12	15
Bond Strength in Tension — Bond Strength Reduction Factors for Periodic Special Inspection											
Strength Reduction Factor — Dry Concrete			ϕ_{dry}	—	0.65[7]						
Strength Reduction Factor — Water-Saturated Concrete			ϕ_{sat}	—	0.45[7]						

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 or ACI 318-11.
2. Temperature Range: Maximum short-term temperature of 150°F (66ºC). Maximum long-term temperature of 110°F (43°C).
3. Short-term concrete temperatures are those that occur over short intervals (diurnal cycling).
4. Long-term concrete temperatures are constant temperatures over a significant time period.
5. For anchors that only resist wind or seismic loads, bond strengths may be multiplied by 2.70.
6. The value of ϕ applies when the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
7. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 or ACI 318-11 D.4.4 (c) for Condition B are met. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.5 to determine the appropriate value of ϕ.
8. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 or ACI 318-11 D.4.4 (c) for Condition B are met. If the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-11 D.4.4 (c) for Condition A are met, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.5 to determine the appropriate value of ϕ.
9. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values for ⅜" and 1¼" anchors must be multiplied by $\alpha_{N,seis}$ = 0.78.
10. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values for ½", ⅝" and ¾" anchors must be multiplied by $\alpha_{N,seis}$ = 0.85.
11. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values for ⅞" anchors must be multiplied by $\alpha_{N,seis}$ = 0.82.
12. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, the bond strength values for 1" anchors must be multiplied by $\alpha_{N,seis}$ = 0.70.
13. For applications where maximum short-term temperature is 110ºF (43ºC) and the maximum long-term temperature is 75°F (24°C), bond strengths may be multiplied by 3.50. No additional increase is permitted for anchors that only resist wind or seismic loads.

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Concrete

ET-HP Tension Strength Design Data for Rebar in Normal-Weight Concrete[1]

Characteristic			Symbol	Units	Rebar Size #3	#4	#5	#6	#7	#8	#10
Steel Strength in Tension											
Rebar	Minimum Tensile Stress Area		A_{se}	in^2	0.11	0.2	0.31	0.44	0.6	0.79	1.23
	Tension Resistance of Steel — Rebar (ASTM A615 Grade 60)		N_{sa}	lb.	9,900	18,000	27,900	39,600	54,000	71,100	110,700
	Strength Reduction Factor — Steel Failure		ϕ	—	0.65[6]						
Concrete Breakout Strength in Tension (2,500 psi ≤ f'_c ≤ 8,000 psi)											
Effectiveness Factor — Uncracked Concrete			k_{uncr}	—	24						
Effectiveness Factor — Cracked Concrete			k_{cr}	—	17						
Strength Reduction Factor — Breakout Failure			ϕ	—	0.65[8]						
Bond Strength in Tension (2,500 psi ≤ f'_c ≤ 8,000 psi)											
Uncracked Concrete[2,3,4]	Characteristic Bond Strength[5,9]		$\tau_{k,uncr}$	psi	370	360	350	335	325	315	295
	Permitted Embedment Depth Range	Minimum	h_{ef}	in.	2⅜	2¾	3⅛	3½	3¾	4	5
		Maximum			4½	6	7½	9	10½	12	15
Cracked Concrete[2,3,4]	Characteristic Bond Strength[5,9]		$\tau_{k,cr}$	psi	130	140	155	165	180	190	215
	Permitted Embedment Depth Range	Minimum	h_{ef}	in.	2⅜	2¾	3⅛	3½	3¾	4	5
		Maximum			4½	6	7½	9	10½	12	15
Bond Strength in Tension — Bond Strength Reduction Factors for Periodic and Continuous Special Inspection											
Strength Reduction Factor — Dry Concrete			ϕ_{dry}	—	0.65[7]						
Strength Reduction Factor — Water-Saturated Concrete			ϕ_{sat}	—	0.45[7]						

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 or ACI 318-11.
2. Temperature Range: Maximum short-term temperature of 150°F (66°C). Maximum long-term temperature of 110°F (43°C).
3. Short-term concrete temperatures are those that occur over short intervals (diurnal cycling).
4. Long-term concrete temperatures are constant temperatures over a significant time period.
5. For anchors that only resist wind or seismic loads, bond strengths may be multiplied by 2.70.
6. The value of ϕ applies when the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
7. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 or ACI 318-11 D.4.4 (c) for Condition B are met. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.5 to determine the appropriate value of ϕ.
8. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 or ACI 318-11 D.4.4 (c) for Condition B are met. If the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-11 D.4.4 (c) for Condition A are met, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.5 to determine the appropriate value of ϕ.
9. For applications where maximum short-term temperature is 110ºF (43ºC) and the maximum long-term temperature is 75ºF (24ºC), bond strengths may be multiplied by 3.50. No additional increase is permitted for anchors that only resist wind or seismic loads.

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Concrete

ET-HP Shear Strength Design Data for Threaded Rod in Normal-Weight Concrete[1]

Characteristic		Symbol	Units	Nominal Anchor Diameter (in.)						
				⅜	½	⅝	¾	⅞	1	1¼
Steel Strength in Shear										
Threaded Rod	Minimum Shear Stress Area	A_{se}	in.^{2}	0.078	0.142	0.226	0.334	0.462	0.606	0.969
	Shear Resistance of Steel — ASTM F1554, Grade 36	V_{sa}	lb.	2,260	4,940	7,865	11,625	16,080	21,090	33,720
	Shear Resistance of Steel — ASTM A193, Grade B7			4,875	10,650	16,950	25,050	34,650	45,450	72,675
	Shear Resistance of Steel — Type 410 Stainless (ASTM A193, Grade B6)			4,290	9,370	14,910	22,040	30,490	40,000	63,955
	Shear Resistance of Steel — Type 304 and 316 Stainless (ASTM A193, Grade B8 & B8M)			2,225	4,855	7,730	11,420	15,800	20,725	33,140
	Reduction for Seismic Shear — ASTM F1554, Grade 36	$\alpha_{V,seis}$[5]	—	0.63		0.85			0.75	
	Reduction for Seismic Shear — ASTM A193, Grade B7			0.63		0.85			0.75	
	Reduction for Seismic Shear — Stainless (ASTM A193, Grade B6)			0.60		0.85			0.75	
	Reduction for Seismic Shear — Stainless (ASTM A193, Grade B8 & B8M)			0.60		0.85			0.75	
	Strength Reduction Factor — Steel Failure	ϕ	—	0.65[2]						
Concrete Breakout Strength in Shear										
Outside Diameter of Anchor		d_o	in.	0.375	0.5	0.625	0.75	0.875	1	1.25
Load Bearing Length of Anchor in Shear		ℓ_e	in.	h_{ef}						
Strength Reduction Factor — Breakout Failure		ϕ	—	0.70[3]						
Concrete Pryout Strength in Shear										
Coefficient for Pryout Strength		k_{cp}	—	1.0 for h_{ef} < 2.50"; 2.0 for $h_{ef} \geq$ 2.50"						
Strength Reduction Factor — Pryout Failure		ϕ	—	0.70[4]						

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 and ACI 318-11.
2. The value of ϕ applies when the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
3. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition B are met. If the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition A are met, refer to ACI 318-14 17.3.3 and ACI 318-11 D.4.3 to determine the appropriate value of ϕ. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-14 and ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
4. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition B are met. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-14 and ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
5. The values of V_{sa} are applicable for both cracked concrete and uncracked concrete. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, V_{sa} must be multiplied by $\alpha V_{,seis}$ for the corresponding anchor steel type.

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Concrete

ET-HP Shear Strength Design Data for Rebar in Normal-Weight Concrete[1]

Characteristic		Symbol	Units	Rebar Size						
				#3	#4	#5	#6	#7	#8	#10
Steel Strength in Shear										
Rebar	Minimum Shear Stress Area	A_{se}	in.²	0.11	0.2	0.31	0.44	0.6	0.79	1.23
	Shear Resistance of Steel — Rebar (ASTM A615 Grade 60)	V_{sa}	lb.	4,950	10,800	16,740	23,760	32,400	42,660	66,420
	Reduction for Seismic Shear — Rebar (ASTM A615 Grade 60)	$\alpha_{V,seis}$[5]	—	0.6		0.8			0.75	
	Strength Reduction Factor — Steel Failure	ϕ	—	0.60[2]						
Concrete Breakout Strength in Shear										
Outside Diameter of Anchor		d_o	in.	0.375	0.5	0.625	0.75	0.875	1	1.25
Load-Bearing Length of Anchor in Shear		ℓ_e	in.	h_{ef}						
Strength Reduction Factor — Breakout Failure		ϕ	—	0.70[3]						
Concrete Pryout Strength in Shear										
Coefficient for Pryout Strength		k_{cp}	—	1.0 for $h_{ef} < 2.50$"; 2.0 for $h_{ef} \geq 2.50$"						
Strength Reduction Factor — Pryout Failure		ϕ	—	0.70[4]						

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 or ACI 318-11.
2. The value of ϕ applies when the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
3. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition B are met. If the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition A are met, refer to ACI 318-14 17.3.3 and ACI 318-11 D.4.3 to determine the appropriate value of ϕ. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-14 and ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
4. The value of ϕ applies when both the load combinations of ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3 and ACI 318-11 D.4.3 (c) for Condition B are met. If the load combinations of ACI 318 Appendix C are used, refer to ACI 318-14 and ACI 318-11 D.4.4 to determine the appropriate value of ϕ.
5. The values of V_{sa} are applicable for both cracked concrete and uncracked concrete. For anchors installed in regions assigned to Seismic Design Category C, D, E or F, V_{sa} must be multiplied by $\alpha_{V,seis}$.

For additional load tables, visit **strongtie.com/ethp**.

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Masonry

ET-HP Allowable Tension and Shear Loads for Threaded Rod and Rebar in the Face of Fully Grouted CMU Wall Construction[1, 3, 4, 5, 6, 8, 9, 10, 11, 12]

IBC *

Diameter (in.) or Rebar Size No.	Drill Bit Diameter (in.)	Minimum Embedment[2] (in.)	Allowable Load Based on Bond Strength[7] (lb.)	
			Tension Load	Shear Load
Threaded Rod Installed in the Face of CMU Wall				
⅜	½	3⅜	1,425	845
½	⅝	4½	1,425	1,470
⅝	¾	5⅝	1,560	1,835
¾	⅞	6½	1,560	2,050
Rebar Installed in the Face of CMU Wall				
#3	½	3⅜	1,275	1,335
#4	⅝	4½	1,435	1,355
#5	¾	5⅝	1,550	1,355

1. Allowable load shall be the lesser of the bond values shown in this table and steel values, shown on p. 53.
2. Embedment depth shall be measured from the outside face of masonry wall.
3. Critical and minimum edge distance and spacing shall comply with the information on p. 52. Figure 2 on p. 52 illustrates critical and minimum edge and end distances.
4. Minimum allowable nominal width of CMU wall shall be 8 inches. The minimum allowable member thickness shall be no less than 1½ times the actual anchor embedment.
5. No more than one anchor shall be permitted per masonry cell.
6. Anchors shall be permitted to be installed at any location in the face of the fully grouted masonry wall construction (cell, web, bed joint), except anchors shall not be installed within 1½ inches of the head joint, as show in Figure 2 on p. 52.
7. Tabulated allowable load values are for anchors installed in fully grouted masonry walls.
8. Tabulated allowable loads are based on a safety factor of 5.0.
9. Tabulated allowable load values shall be adjusted for increased base material temperatures in accordance with Figure 1 below, as applicable.
10. Threaded rod and rebar installed in fully grouted masonry walls with ET-HP® are permitted to resist dead, live, seismic and wind loads.
11. Threaded rod shall meet or exceed the tensile strength of ASTM F1554, Grade 36 steel, which is 58,000 psi.
12. For installations exposed to severe, moderate or negligible exterior weathering conditions, as defined in Figure 1 of ASTM C62, allowable tension loads shall be multiplied by 0.80.

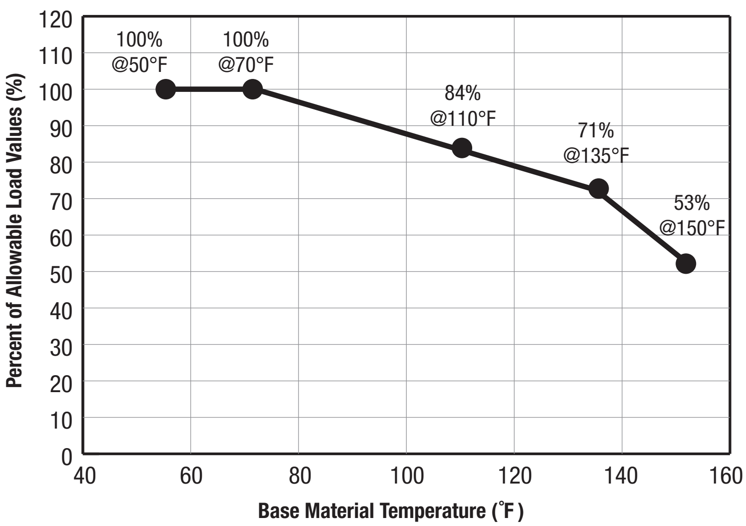


Figure 1. Load Capacity Based on In-Service Temperature for ET-HP Epoxy Adhesive in the Face of Fully Grouted CMU Wall Construction

* See p. 13 for an explanation of the load table icons.

ET-HP® Design Information — Masonry

ET-HP Edge Distance and Spacing Requirements and Allowable Load Reduction Factors — Threaded Rod and Rebar in the Face of Fully Grouted CMU Wall Construction[2,7]

IBC *

Rod Dia. (in.) or Rebar Size No.	Minimum Embed. Depth (in.)	Edge or End Distance[1,8]						Spacing[2,9]			
		Critical (Full Anchor Capacity)[3]		Minimum (Reduced Anchor Capacity)[4]				Critical (Full Anchor Capacity)[5]		Minimum (Reduced Anchor Capacity)[6]	
		Critical Edge or End Distance, C_{cr} (in.)	Allowable Load Reduction Factor	Minimum Edge or End Distance, C_{min} (in.)	Allowable Load Reduction Factor			Critical Spacing, S_{cr} (in.)	Allowable Load Reduction Factor	Minimum Spacing, S_{min} (in.)	Allowable Load Reduction Factor	
		Load Direction		Load Direction				Load Direction		Load Direction		
		Tension or Shear	Tension or Shear	Tension or Shear	Tension	Shear[10] Perp.	Shear[10] Parallel	Tension or Shear	Tension or Shear	Tension or Shear	Tension	Shear
⅜	3⅜	12	1.00	4	0.76	1.00	1.00	8	1.00	4	0.47	0.94
½	4½	12	1.00	4	1.00	0.92	0.9	8	1.00	4	0.60	0.96
⅝	5⅝	12	1.00	4	1.00	0.55	0.86	8	1.00	4	0.72	0.98
¾	6½	12	1.00	4	1.00	0.55	0.86	8	1.00	4	0.85	1.00
#3	3⅜	12	1.00	4	0.96	0.86	1.00	8	1.00	4	0.37	0.92
#4	4½	12	1.00	4	1.00	0.71	1.00	8	1.00	4	0.69	0.96
#5	5⅝	12	1.00	4	1.00	0.71	1.00	8	1.00	4	1.00	1.00

1. Edge distance (C_{cr} or C_{min}) is the distance measured from anchor centerline to edge or end of CMU masonry wall. Refer to Figure 2 below for an illustration showing critical and minimum edge and end distances.
2. Anchor spacing (S_{cr} or S_{min}) is the distance measured from centerline to centerline of two anchors.
3. Critical edge distance, C_{cr}, is the least edge distance at which tabulated allowable load of an anchor is achieved where a load reduction factor equals 1.0 (no load reduction).
4. Minimum edge distance, C_{min}, is the least edge distance where an anchor has an allowable load capacity which shall be determined by multiplying the allowable loads assigned to anchors installed at critical edge distance, C_{cr}, by the load reduction factors shown above.
5. Critical spacing, S_{cr}, is the least anchor spacing at which tabulated allowable load of an anchor is achieved such that anchor performance is not influenced by adjacent anchors.
6. Minimum spacing, S_{min}, is the least spacing where an anchors has an allowable load capacity, which shall be determined by multiplying the allowable loads assigned to anchors installed at critical spacing distance, S_{cr}, by the load reduction factors shown above.
7. Reduction factors are cumulative. Multiple reduction factors for more than one spacing or edge or end distance shall be calculated separately and multiplied.
8. Load reduction factor for anchors loaded in tension or shear with edge distances between critical and minimum shall be obtained by linear interpolation.
9. Load reduction factor for anchors loaded in tension with spacing between critical and minimum shall be obtained by linear interpolation.
10. Perpendicular shear loads act towards the edge or end. Parallel shear loads act parallel to the edge or end (see Figure 3 below). Perpendicular and parallel shear load reduction factors are cumulative when the anchor is located between the critical minimum edge and end distance.

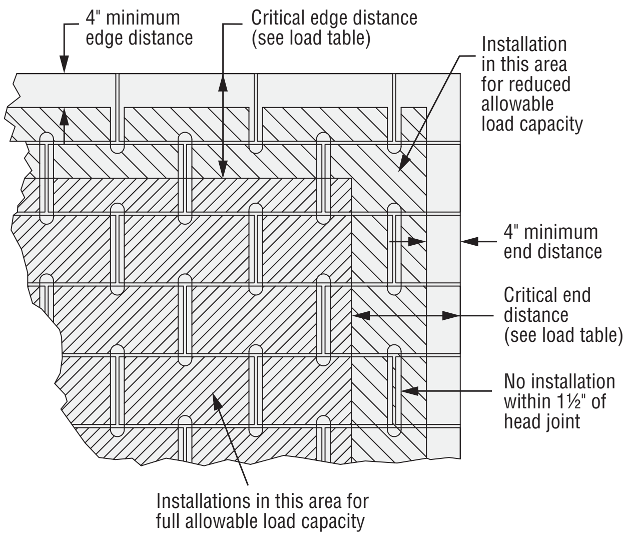


Figure 2. Allowable Anchor Placement in Grouted CMU Face Shell

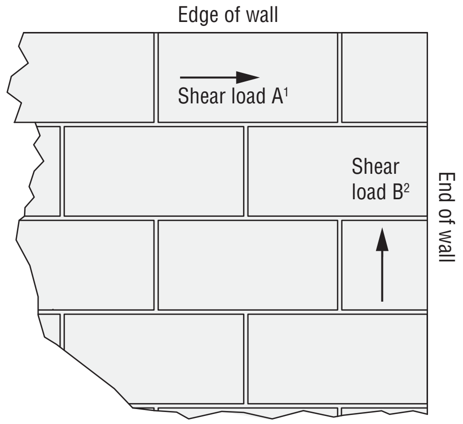


Figure 3. Direction of Shear Load in Relation to Edge and End of Wall

1. Direction of Shear Load A is parallel to edge of wall and perpendicular to end of wall.
2. Direction of Shear Load B is parallel to end of wall and perpendicular to edge of wall.

* See p. 13 for an explanation of the load table icons.

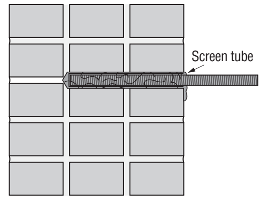
SIMPSON Strong-Tie®

ET-HP® Design Information — Masonry

ET-HP Allowable Tension and Shear Loads — Threaded Rod Based on Steel Strength[1]

Threaded Rod Diameter (in.)	Tensile Stress Area (in.²)	Tension Load Based on Steel Strength[2] (lb.)				Shear Load Based on Steel Strength[3] (lb.)			
				Stainless Steel				Stainless Steel	
		ASTM F1554 Grade 36[4]	ASTM A193 Grade B7[6]	ASTM A193 Grade B6[5]	ASTM A193 Grades B8 and B8M[7]	ASTM F1554 Grade 36[4]	ASTMA 193 Grade B7[6]	ASTM A193 Grade B6[5]	ASTM A193 Grades B8 and B8M[7]
⅜	0.078	1,495	3,220	2,830	1,930	770	1,660	1,460	995
½	0.142	2,720	5,860	5,155	3,515	1,400	3,020	2,655	1,810
⅝	0.226	4,325	9,325	8,205	5,595	2,230	4,805	4,225	2,880
¾	0.334	6,395	13,780	12,125	8,265	3,295	7,100	6,245	4,260

1. Allowable load shall be the lesser of bond values given on p. 51 and steel values in the table above.
2. Allowable Tension Steel Strength is based on the following equation: $F_v = 0.33 \times F_u \times$ Tensile Stress Area.
3. Allowable Shear Steel Strength is based on the following equation: $F_v = 0.17 \times F_u \times$ Tensile Stress Area.
4. Minimum specified tensile strength (F_u = 58,000 psi) of ASTM F1554, Grade 36 used to calculate allowable steel strength.
5. Minimum specified tensile strength (F_u = 110,000 psi) of ASTM A193, Grade B6 used to calculate allowable steel strength.
6. Minimum specified tensile strength (F_u = 125,000 psi) of ASTM A193, Grade B7 used to calculate allowable steel strength.
7. Minimum specified tensile strength (F_u = 75,000 psi) of ASTM A193, Grades B8 and B8M used to calculate allowable steel strength.

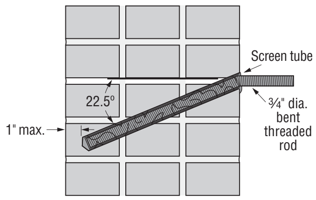


Configuration A (Shear)

ET-HP Allowable Tension and Shear Loads — Deformed Reinforcing Bar Based on Steel Strength[1]

Rebar Size	Tensile Stress Area (in.²)	Tension Load (lb.) Based on Steel Strength		Shear Load (lb.) Based on Steel Strength	
		ASTM A615 Grade 40[2]	ASTM A615 Grade 60[3]	ASTM A615 Grade 40[4,5]	ASTM A615 Grade 60[4,6]
#3	0.11	2,200	2,640	1,310	1,685
#4	0.20	4,000	4,800	2,380	3,060
#5	0.31	6,200	7,400	3,690	4,745

1. Allowable load shall be the lesser of bond values given on p. 51 and steel values in the table above.
2. Allowable Tension Steel Strength is based on AC58 Section 3.3.3 (20,000 psi x tensile stress area) for Grade 40 rebar.
3. Allowable Tension Steel Strength is based on AC58 Section 3.3.3 (24,000 psi x tensile stress area) for Grade 60 rebar.
4. Allowable Shear Steel Strength is based on AC58 Section 3.3.3 ($F_v = 0.17 \times F_u \times$ Tensile Stress Area).
5. F_u = 70,000 psi for Grade 40 rebar.
6. F_u = 90,000 psi for Grade 60 rebar.



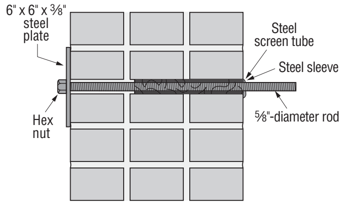
Configuration B (Tension and Shear)

ET-HP Allowable Tension and Shear Loads for Installations in Unreinforced Brick Masonry Walls — Minimum URM Wall Thickness is 13" (3 wythes thick)

Rod Dia. in. (mm)	Drill Bit Dia. in.	Embed. Depth in. (mm)	Min. Edge/End Dist. in. (mm)	Min. Vertical Spacing Dist. in. (mm)	Min. Horiz. Spacing Dist. in. (mm)	Tension Load Based on URM Strength — Minimum Net Mortar Strength = 50 psi — Allowable lb. (kN)	Shear Load Based on URM Strength — Minimum Net Mortar Strength = 50 psi — Allowable lb. (kN)
Configuration A (Simpson Strong-Tie® ETS Screen Tube Required)							
¾ (19.1)	1	8 (203)	24 (610)	18 (457)	18 (457)	—	1,000 (4.4)
Configuration B (Simpson Strong-Tie® ETS Screen Tube Required)							
¾ (19.1)	1	13 (330)	16 (406)	18 (457)	24 (610)	1,200 (5.3)	1,000 (4.4)
Configuration C (Simpson Strong-Tie® ETS Screen Tube and AST Steel Sleeve Required)							
⅝ (15.9)	1	**	24 (610)	18 (457)	18 (457)	1,200 (5.3)	750 (3.3)

1. Threaded rods must comply with ASTM F1554 Grade 36 minimum.
2. All holes are drilled with a 1"-diameter carbide-tipped drill bit with the drill set in the rotation-only mode.
3. The unreinforced brick walls must have a minimum thickness of 13 inches (three wythes of brick).
4. The allowable load is applicable only where in-place shear tests indicate minimum net mortar strength of 50 psi.
5. The allowable load for Configuration B and C anchors subjected to a combined tension and shear load is determined by assuming a straight-line relationship between allowable tension and shear.
6. The anchors installed in unreinforced brick walls are limited to resisting seismic or wind forces only.
7. Configuration A has a straight threaded rod or rebar embedded 8 inches into the wall with a ³¹⁄₃₂"-diameter by 8-inch-long screen tube (part # ETS758). This configuration is designed to resist shear loads only.
8. Configuration B has a ¾" threaded rod bent and installed at a 22.5-degree angle and installed 13 inches into the wall, to within 1-inch (maximum) of the exterior wall surface. This configuration is designed to resist tension and shear loads. The pre-bent threaded rod is installed with a ³¹⁄₃₂" diameter by 13-inch-long screen tube (part # ETS7513).
9. Configuration C is designed to resist tension and shear forces. It consists of a ⅝"-diameter, ASTM F1554 Grade 36 threaded rod and an 8"-long sleeve (part # AST800) and a ³¹⁄₃₂"-diameter by 8-inch-long screen tube (part # ETS758). The steel sleeve has a plastic plug in one end. A 6" by 6" by ⅜" thick ASTM A 36 steel plate is located on the back face of the wall.
10. Special inspection requirements are determined by local jurisdiction and must be confirmed by the local building official.
11. Refer to in-service temperature sensitivity chart for allowable load adjustment for temperature.

* See p. 13 for an explanation of the load table icons.



Configuration C (Tension and Shear)

Installation Instructions for Configuration C

1. Drill hole perpendicular to the wall to a depth of 8" with a 1"-diameter carbide-tipped drill bit (rotation-only mode).
2. Clean hole with oil-free compressed air and a nylon brush.
3. Fill 8" steel screen tube with mixed adhesive and insert into hole.
4. Insert steel sleeve slowly into screen tube (adhesive will displace).
5. Allow adhesive to cure (see cure schedule).
6. Drill through plastic plug in (inside) end of steel sleeve with ⅝" bit.
7. Drill completely through the wall with ⅝" carbide-tipped concrete drill bit (rotation-only mode).
8. Insert ⅝" rod through hole and attach metal plate and nut.