

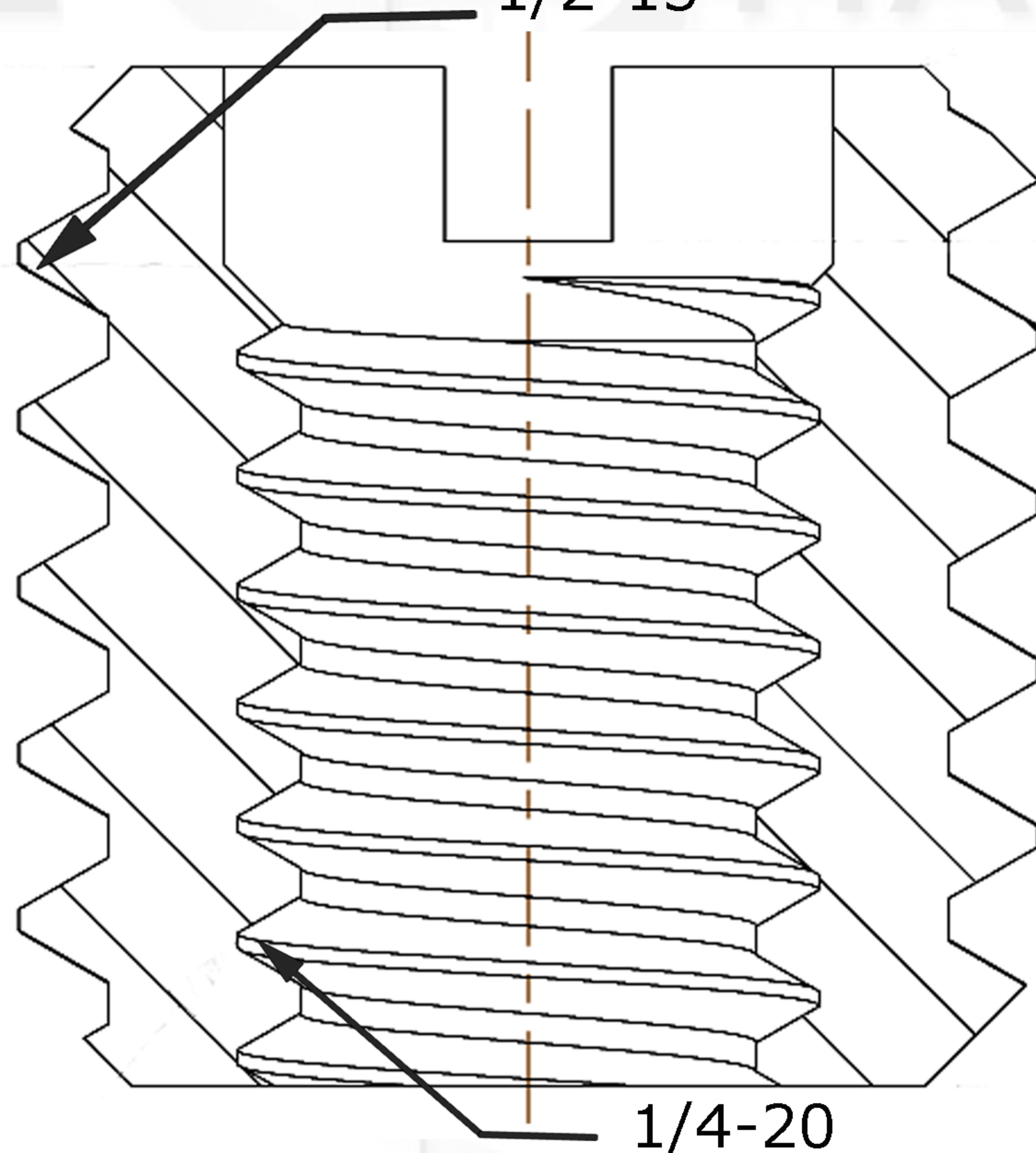
# SwiftSert Free-Running Slotted

ZONE		REV.	REVISIONS	DATE	APPROVED
			DESCRIPTION		



0.484

External Thread Pitch  
1/2-13



Internal Thread Pitch

Suggested Drill Bit Size



0.4219 (27/64)

## PROPRIETARY AND CONFIDENTIAL

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		<b>Internal</b>		NAME	DATE
		TH. STANDARD : ANSI/ASME		DRAWN	
		ACRONYM: UNC		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		<b>External</b>		MFG APPR.	
		TH. STANDARD : ANSI/ASME		Q.A.	
		ACRONYM: UNC			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Carbon Steel 12L14			
NEXT ASSY	USED ON	PART NUMBER		COMMENTS:	
		35L9C-9AUM-25-0A			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
<b>A</b>		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1