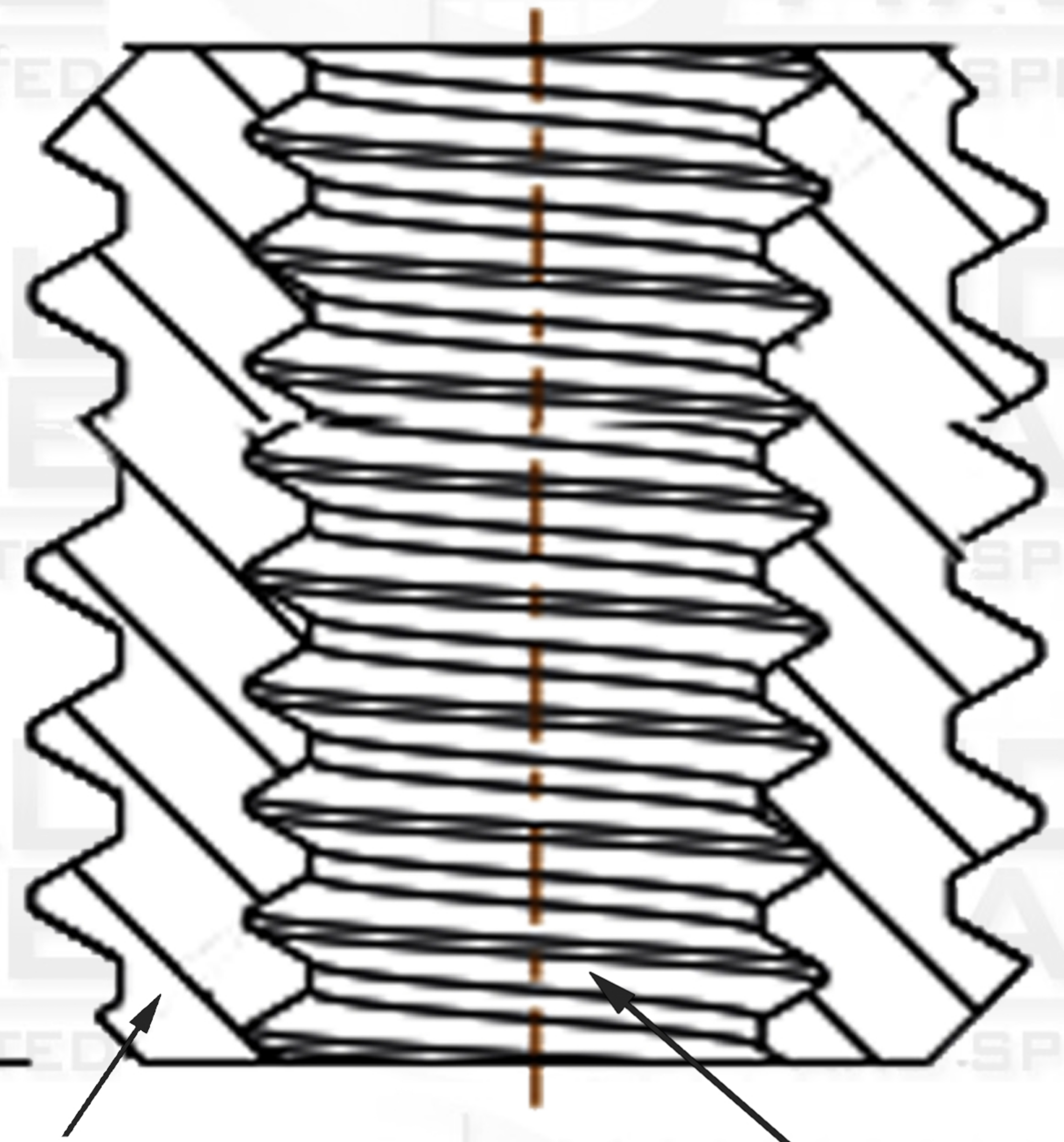


# SwiftSert Free-Running

		REVISIONS			
ZONE	REV.	DESCRIPTION	DATE	APPROVED	



0.453



External Thread Pitch  
1-12

Internal Thread Pitch  
M18 x 1.5

Suggested Drill Bit Size



0.9219 (59/64)

## PROPRIETARY AND CONFIDENTIAL

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		<b>Internal</b> TH. STANDARD : ISO Metric ACRONYM: Spark Plug (ISO) ROTATION: Right-Hand	NAME	DATE
		<b>External</b> TH. STANDARD : ANSI/ASME ACRONYM: UNF ROTATION: Right-Hand MATERIAL FINISH Carbon Steel 12L14	DRAWN	
		PART NUMBER 35L9C-98XU-C18J-05	CHECKED	
NEXT ASSY	USED ON		ENG APPR.	
			MFG APPR.	
			Q.A.	
			COMMENTS:	
APPLICATION		DO NOT SCALE DRAWING		



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SIZE <b>A</b>	DWG. NO.	REV.
SCALE:1:8	WEIGHT:	SHEET 1 OF 1