

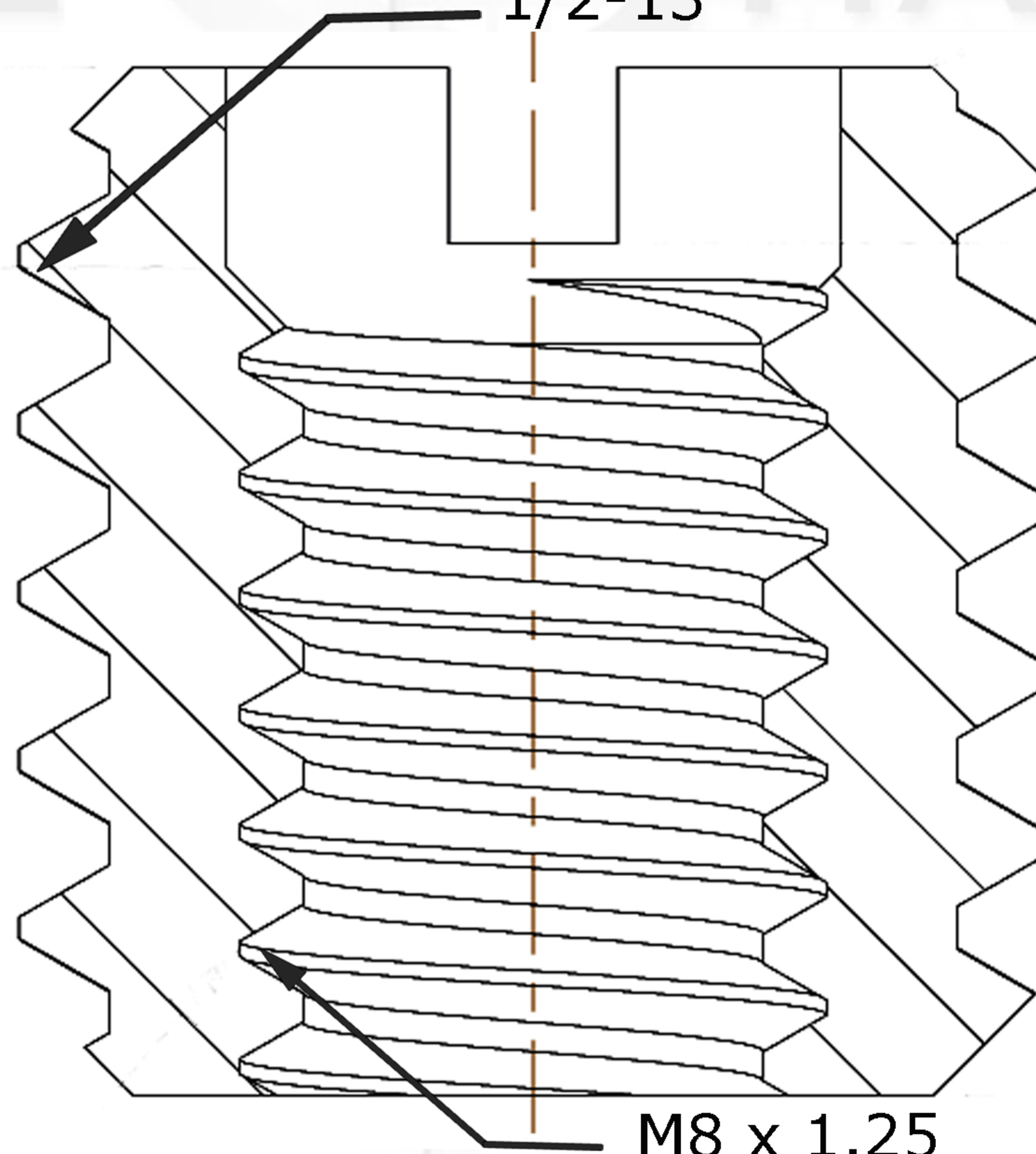
SwiftSert Free-Running Slotted

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



0.484

External Thread Pitch
1/2-13



M8 x 1.25

Internal Thread Pitch

Suggested Drill Bit Size



0.4219 (27/64)

PROPRIETARY AND CONFIDENTIAL

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		Internal		NAME	DATE
		TH. STANDARD : ISO Metric		DRAWN	
		ACRONYM: ISO		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		External		MFG APPR.	
		TH. STANDARD : ANSI/ASME		Q.A.	
		ACRONYM: UNC		COMMENTS:	
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Carbon Steel 12L14			
NEXT ASSY	USED ON	PART NUMBER			
		35L9C-98XG-B80H-0A			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1