

Key-Locking Internal Locking

		REVISIONS			
ZONE	REV.	DESCRIPTION	DATE	APPROVED	



Key

0.437

Swaged in Groove to Produce Internal Thread Lock

External Thread Pitch

7/16-14

Internal Thread Pitch

5/16-24

Suggested Drill Bit Size



0.3970 (Letter X)

PROPRIETARY AND CONFIDENTIAL

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		Internal		NAME	DATE
		TH. STANDARD : ANSI/ASME	DRAWN		
		ACRONYM: UNF	CHECKED		
		ROTATION: Right-Hand	ENG APPR.		
		External	MFG APPR.		
		TH. STANDARD : ANSI/ASME	Q.A.		
		ACRONYM: UNC			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Stainless Steel Type A286	COMMENTS:		
NEXT ASSY	USED ON	PART NUMBER			
		35L8C-7QJJ-31-0A			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1