

Key-Locking Internal Locking

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



Key

24mm

Swaged in Groove to Produce Internal Thread Lock

External Thread Pitch
M24 x 2

Internal Thread Pitch
M18 x 1.5

Suggested Drill Bit Size



0.8907 (57/64)

PROPRIETARY AND CONFIDENTIAL

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		Internal		NAME	DATE
		TH. STANDARD : ISO Metric		DRAWN	
		ACRONYM: ISO		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		External		MFG APPR.	
		TH. STANDARD : ISO Metric		Q.A.	
		ACRONYM: ISO			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Stainless Steel Type 303	COMMENTS:		
NEXT ASSY	USED ON	PART NUMBER			
		35L8C-68QG-C18J			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1