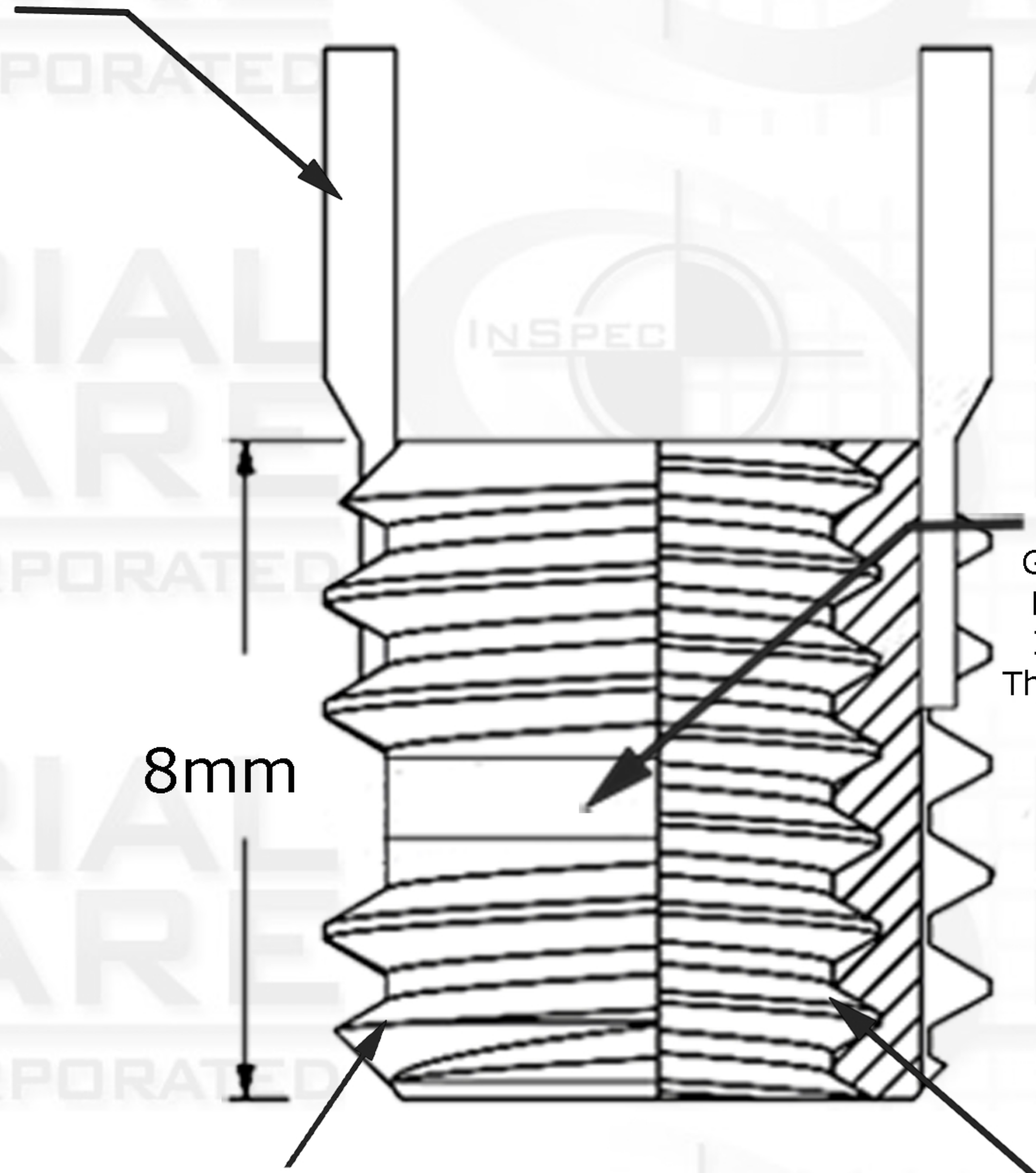


# Key-Locking Internal Locking

		REVISIONS			
ZONE	REV.	DESCRIPTION	DATE	APPROVED	



Key



Swaged in Groove to Produce Internal Thread Lock

8mm

External Thread Pitch  
M8 x 1.25

Internal Thread Pitch  
M5 x 0.5

Suggested Drill Bit Size



0.2720 (Letter I)

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		<b>Internal</b>		NAME	DATE
		TH. STANDARD : ISO Metric		DRAWN	
		ACRONYM: ISO		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		<b>External</b>		MFG APPR.	
		TH. STANDARD : ISO Metric		Q.A.	
		ACRONYM: ISO			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Stainless Steel Type 303	COMMENTS:		
NEXT ASSY	USED ON	PART NUMBER			
		35L8C-66T0-B50A-01			
APPLICATION		DO NOT SCALE DRAWING			



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**email: TechSupport@industrialhardware.com**  
**www.industrialhardware.com**

SIZE	DWG. NO.	REV.
<b>A</b>		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1