

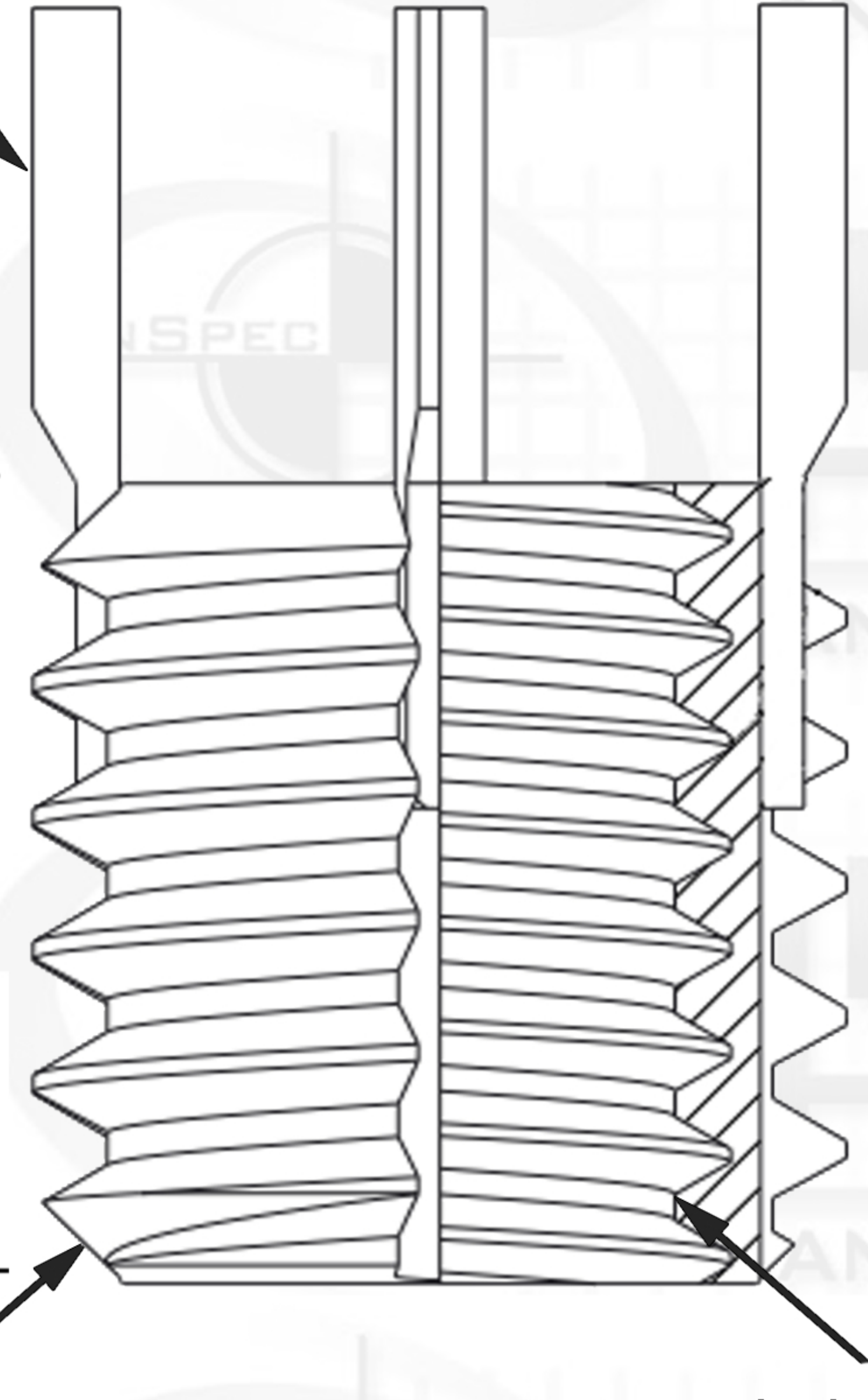
Key-Locking Non-Locking

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



Key

2.000



External Thread Pitch
1-7/8-12

Internal Thread Pitch
1-1/2-12

Suggested Drill Bit Size



1.8125 (1-13/16)

PROPRIETARY AND CONFIDENTIAL

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		Internal	NAME	DATE
		TH. STANDARD: ANSI/ASME	DRAWN	
		ACRONYM: UNF	CHECKED	
		ROTATION: Right-Hand	ENG APPR.	
		External	MFG APPR.	
		TH. STANDARD: ANSI/ASME	Q.A.	
		ACRONYM: 12UN		
		ROTATION: Right-Hand		
		MATERIAL FINISH	COMMENTS:	
		Carbon Steel C1215		
NEXT ASSY	USED ON	PART NUMBER		
		35L8C-4QCM-150		
APPLICATION		DO NOT SCALE DRAWING		



17-B KENTUCKY AVENUE
PATERSON, NEW JERSEY 07503
TEL: 973-684-4010 FAX: 973-684-3095
email: TechSupport@industrialhardware.com
www.industrialhardware.com

SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1