

Jacobs® Thread Mounted - Medium Duty Model

- Jaws Center-Ground for Absolute Straightness and Alignment
- One-Piece Sleeve Eliminates Crack Between Driving Teeth Often Found in Other Designs
- Through-Hardened Sleeve Teeth, Plus Hardened Nose and Keyholes Provide Outstanding Wear Resistance
- Each Chuck 100% Inspected for Performance and Precision
- T.I.R. .004" Maximum at Half Capacity
- Models 0 and 1A are Smooth Sleeve.
- All Model 33 Plain Bearing Chucks are Hammer Capable.



| Cat. No. | UPC No. | Packaging | Model No. | Min. Capacity | Max. Capacity | Mount | Key No. | Closed Length | Open Length | Sleeve Dia. | Product Weight | Shelf Pack Qty. |
|----------|--------------|-----------|--------------|---------------|---------------|---------|---------|---------------|-------------|-------------|----------------|-----------------|
| 6204D | 095456062047 | Boxed | 0B 5/16 | 0.0135 in | 0.156 in | 5/16-24 | K0 | 1.53 in | 1.17 in | 0.85 in | 0.13 lb | 1 |
| 6208D | 095456062085 | Boxed | 1B 3/8 | 0.040 in | 0.250 in | 3/8-24 | K1 | 1.95 in | 1.57 in | 1.12 in | 0.32 lb | 1 |
| 6219D | 095456062191 | Boxed | 2BA 3/8 | 0.040 in | 0.375 in | 3/8-24 | K2 | 2.81 in | 2.17 in | 1.67 in | 0.90 lb | 1 |
| 6287D | 095456062870 | Boxed | 33BA 1/2 | 0.08 in | 0.500 in | 1/2-20 | K32 | 3.09 in | 2.43 in | 1.79 in | 1.06 lb | 1 |
| 6283D | 095456062832 | Boxed | 33BA 3/8 | 0.08 in | 0.500 in | 3/8-24 | K32 | 3.09 in | 2.43 in | 1.79 in | 1.10 lb | 1 |
| 6289D | 095456062894 | Boxed | 33BA 5/8 | 0.08 in | 0.500 in | 5/8-16 | K32 | 3.09 in | 2.43 in | 1.79 in | 1.14 lb | 1 |
| 31090 | 095456310902 | Boxed | 41BA 1/2 | 0.040 in | 0.375 in | 1/2-20 | K30 | 2.50 in | 2.05 in | 1.43 in | 0.60 lb | 1 |
| 32282C | 095456322820 | Boxed | 41BA 3/8 | 0.040 in | 0.375 in | 3/8-24 | K30 | 2.50 in | 2.05 in | 1.43 in | 0.60 lb | 1 |
| 31138 | 095456311381 | Boxed | 41BA 3/8 - S | 0.040 in | 0.375 in | 3/8-24 | K30 | 2.50 in | 2.05 in | 1.43 in | 0.62 lb | 1 |

Jacobs® Thread Mounted - Light Duty Model

- Industrial Quality
- Through-Hardened Jaws Provide Hard, Durable Gripping Forces

| Cat. No. | UPC No. | Packaging | Model No. | Min. Capacity | Max. Capacity | Mount | Key No. | Closed Length | Open Length | Sleeve Dia. | Product Weight | Shelf Pack Qty. |
|----------|--------------|-----------|-----------|---------------|---------------|--------|---------|---------------|-------------|-------------|----------------|-----------------|
| 14946 | 095456149465 | Boxed | 24BA-3/8 | 0.063 in | 0.50 in | 3/8-24 | KK | 3.00 in | 2.30 in | 1.72 in | 0.96 lb | 1 |
| 14947 | 095456149472 | Boxed | 26BA-1/2 | 0.063 in | 0.50 in | 1/2-20 | KK | 3.00 in | 2.30 in | 1.72 in | 0.94 lb | 1 |