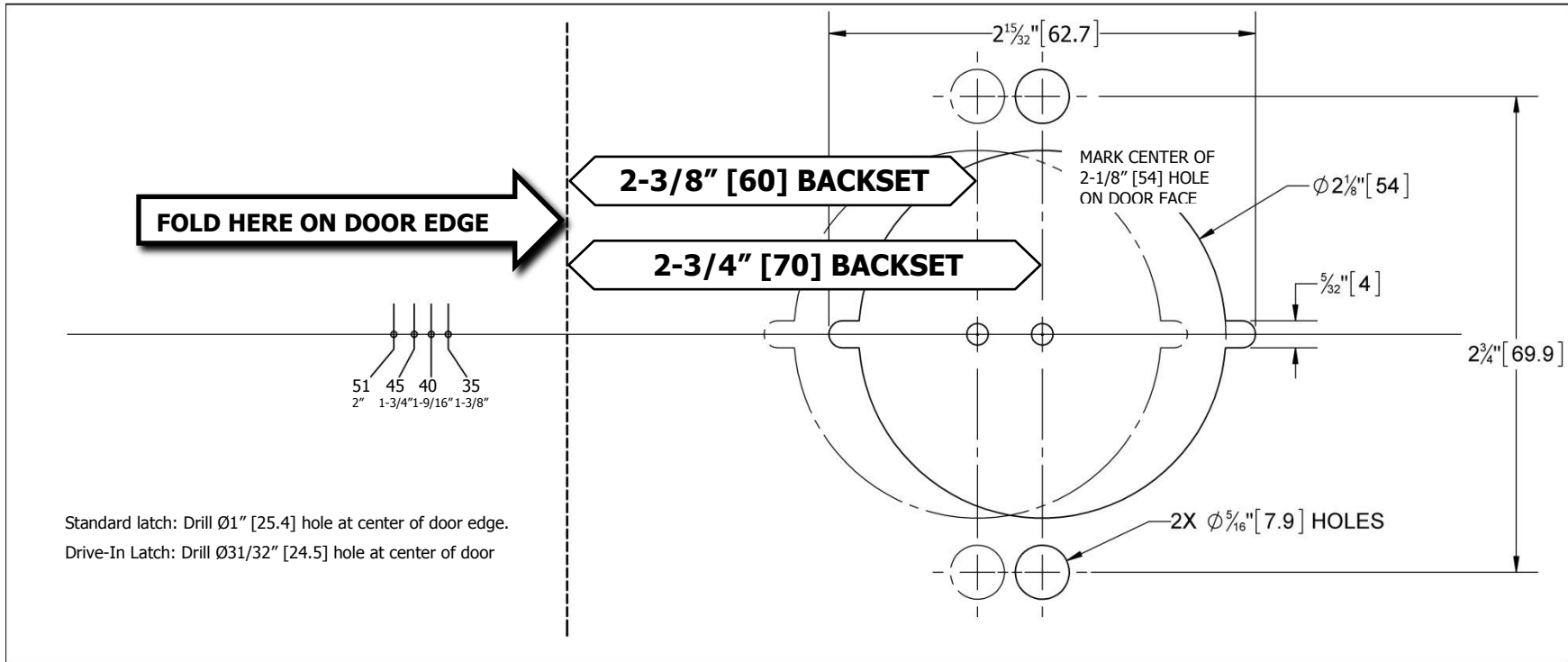


**STEP 1: DRILL LATCH HOLE**



**STEP 2: DRILL REST OF THE LOCK HOLES**

